

# Prefabrication and Off-Site Manufacture - Case Study

## The Problem / Challenge

- Identification of construction issues involving working at height in difficult or dangerous conditions to encourage safer working
- Avoiding working at height by craning in large pieces of structure or plant

## The Risks

- Falls from height and injuries or ill-health due to
- Working in the above conditions
- Lifting large or large heavy structure or plant

## The Solution

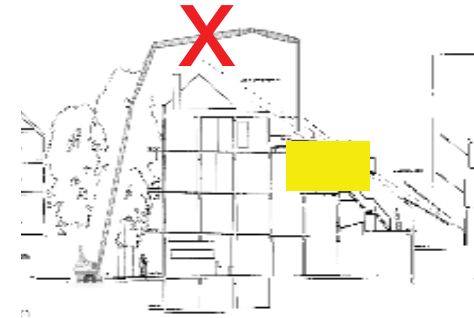
- Early identification of the issues to the client and contractor to encourage off-site working where possible.
- Analysis of the access and craning capabilities of the site are essential to validate the decisions and locations of large modules
- Use of low maintenance materials wherever possible to minimise future work at height

## The Benefits

- Prefabrication reduces work at height and on cold wet sites allowing off-site fabrication in factory conditions but it increases hazardous heavy lifting, access and transportation issues.
- Prefabrication can be advantageous to CDM but is not always the answer

## Key Points

- Review the buildability and access issues with contractor as early as possible
- Review the hoisting, lifting and access issues as soon as possible
- Economy of scale of repeat design to be considered
- Cost benefits may be possible as well as safety benefits.



**Sectional analysis for crane access**



**Road closures and traffic issues**



**Trees and crane size issues**